

DECLARATION AND POWER OF ATTORNEY

I, BRIAN J. JANES, declare that I am a citizen of the United States of America, residing at Chillicothe, Illinois, and that I believe I am one of the original, first, and joint inventors together with CHRISTY L. LEE, DIRK J. SCHREUDER AND CHARLES F. SIECK of the subject matter which is claimed and for which a patent is sought on the invention entitled:

LOAD BEARING MEMBER ARRANGEMENT AND METHOD

the specification of which is attached hereto.

I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims.

I acknowledge the duty to disclose to the Patent and Trademark Office all information known to be material to patentability as defined in §1.56. I further declare that no application for patent or inventor's certificate on this invention has been filed in any country foreign to the United States of America prior to this application by me or my legal representatives or assigns.

I hereby appoint James R. Smith, Patent Office Reg. No. 41,318, telephone (309) 636-1569, J. Wesley Blumenshine, Patent Office Reg. No. 32,399, telephone (309) 675-5537, J. W. Keen, Patent Office Reg. No. 28,432, telephone (309) 675-5753, and Dennis C. Skarvan, Patent Office Reg. No. 35,360, telephone (309) 675-6060, my attorneys and/or agents, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected with this application. Please address all correspondence to: James R. Smith, Caterpillar Inc., Intellectual Property Department, AB6490, 100 N.E. Adams Street, Peoria, Illinois 61629-6490.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements are made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

Brian J. Janes 12-18-01
BRIAN J. JANES Date

Post Office Address:

724 E. Santa Fe Road
Chillicothe, Illinois 61523-9369

12-18-01 03:22:00

DECLARATION AND POWER OF ATTORNEY

I, CHRISTY L. LEE, declare that I am a citizen of the United States of America, residing at Eureka, Illinois, and that I believe I am one of the original, first, and joint inventors together with BRIAN J. JANES, DIRK J. SCHREUDER AND CHARLES F. SIECK of the subject matter which is claimed and for which a patent is sought on the invention entitled:

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Christy L. Lee

CHRISTY L. LEE

12/18/01

Date

Post Office Address:

406 Lake Road

Eureka, Illinois 61530-1657

Patent 6522221

DECLARATION AND POWER OF ATTORNEY

I, DIRK J. SCHREUDER, declare that I am a citizen of South Africa, residing at Peoria, Illinois, and that I believe I am one of the original, first, and joint inventors together with BRIAN J. JANES, CHRISTY L. LEE AND CHARLES F. SIECK of the subject matter which is claimed and for which a patent is sought on the invention entitled:

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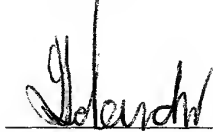
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DIRK J. SCHREUDER

18 Dec 01

Date

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1003580-12003

DECLARATION AND POWER OF ATTORNEY

I, CHARLES F. SIECK, declare that I am a citizen of the United States of America, residing at Dunlap, Illinois, and that I believe I am one of the original, first, and joint inventors together with BRIAN J. JANES, CHRISTY L. LEE AND DIRK J. SCHREUDER of the subject matter which is claimed and for which a patent is sought on the invention entitled:

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